

## Application description: PN-Tec Glue Set 1 and 2



Dear customer,

We congratulate you on the purchase of this Phaesun brand product. Please observe the following application description before use. If any questions or problems arise even though you use the set properly, please consult your specialised dealer.

### Packaging content (set 1):

- 1x Tec7 Cleaner 200ml
- 1x Tec7 Glue 50ml

### additionally required material:

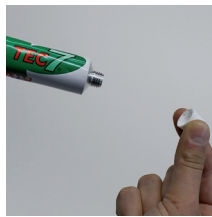
- paper towels
- scissors

### Packaging content (set 2):

- 1x Tec7 Cleaner 200ml
- 2x Tec7 Glue 50ml

For further quality products, among other things, the Phaesun solar panel holders used here, please contact your specialised dealer.

## Please read the application description before use!



**Step 1**  
Remove tube cap.



**Step 2**  
Remove safety pad.



**Step 3**  
Cut top of precision cone off.



**Step 4**  
Screw precision cone on.



**Step 5**  
Start in the middle of outer recess.



**Step 6**  
Spread glue as smoothly as possible all around.



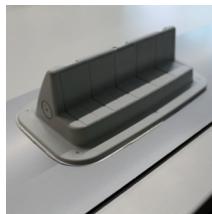
**Step 7**  
Use cleaner for under-ground cleansing, no primer necessary.



**Step 8**  
Please allow the under-ground to evaporate for 15 minutes.



**Step 9**  
Press on holder and hold on for a moment.



**Step 10**  
Glue leaks on the sides if applied properly.



**Step 11**  
Spray cleaner on your finger and spread it along the joints to even the joints.



**Step 12**  
Spray cleaner on the edge and dry out.

## General information

### Features

TEC7 is a completely newly developed all-purpose polymere, both for sealing and glueing applications. TEC7 is extremely hard while remaining permanently flexible. Its adhesion on almost any material is unrivalled even on humid undergrounds. TEC7 sets very quickly and can be overcoated instantly. TEC7 has an UV filter. It is odourless, non-poisonous and free of solvents, it isn't harmful to plastic materials. Tensile strength: 265N/cm<sup>2</sup>. Thermal stability: -30°C to +95°C.

Not suitable for: PE, PP, silicone and some industrial varnishes.

### Application

- Fast-setting adhesive for inside and outside applications in the structural-facings and glass construction sector, with wooden structures and prefabricated houses for the bonding of base boards, laths, racks, door posts, tresholds, window boards, roof edges, etc., for wood, stone, concrete, plaster works, metal and plastic materials, EPDM-rubber materials.
- Perfectly applicable for the bonding of insulating boards made of polystyrene, glass wool, polyurethane and for the bonding of roof coverings.
- Bonding of natural stone, ceramics, mosaic plates, etc. for kitchen, bathroom walls (TEC7 does not cause staining).
- Bonding of mirrors (not harmful to the silver layer) and natural stones of all kinds.
- Chip boards such as fibre boards, face plates, ceiling liners, decorative and acoustic tiles, both on porous and plane undergrounds.

### Please note:

Shelf life:  
12 months (at 5°C–25°C) in closed recipients, store in a cool and dry place.

Contents:  
N-(trimethoxysilyl)propyl)-ethylendiamine.  
May cause allergic reactions.