

## Affixing the mounting sections with adhesive

## Pre-treatment of the mounting supports

- (1) Thoroughly grind the adherend with the supplied abrasive fleece
- (2) free from dust
- (3) Clean the adherend with MT Cleaner 205 (using a lint-free cloth)
- (4) leave to air for 10 minutes; 2 hrs. max.
- (5) Prime with MT Primer 210 (using a lint-free cloth or thinly applying with an unused brush)
- (6) leave to air for at least 30 minutes.; 24 hrs. max.

## Pre-treatment of the roof area

- (1) Soiling or car wash wax on older painted roofs and glass fibre reinforced plastic can be detrimental to the adhesion. Therefore, these areas must be gently sanded using the abrasive fleece.
- (2) free from dust
- (3) Then, and in other cases (new roof areas with standard painting), simply clean with MT Cleaner 205 (using a lint-free cloth)
- (4) leave to air for 10 minutes; 2 hrs. max.

## Affixing with adhesive

Affix using Sikaflex 252i.

- (1) Pierce cartridge at the front – carefully cut off the tip and screw onto the cartridge
- (2) Insert cartridge into the lever-type hand gun
- (3) Apply thick lines of adhesive onto the entire pre-treated contact surface of the mounting support (screw on solar module before)
- (4) Place the mounting support with the screwed-on module onto the cleaned roof area and press on

## Important:

Do not weight the mounting support while the adhesive is still curing (only screwed-on module) as the adhesive between the support and the roof must be at least 2 mm thick.

## Adhesive curing

Duration: 12 - 24 hours

Remember: In winter, when the atmospheric humidity is low, the adhesive cures slower than in summer.

## Attention:

Some motor caravans, mostly American ones, have a rubber coating as outside plating. Such coating has not been subjected to adhesive tests. Therefore, there is no information available on the reaction of the adhesive on this material. For this reason, we recommend not to affix the sections to such surfaces with adhesive.

## Note

The details contained in this information have been provided to the best of our knowledge and are based on our experience. They are non-committal, and the use of these products must be adapted to the local and technical conditions.

Please observe the Technical instructions and Pre-treatment Table.

## Safety instructions



S2: Keep out of the reach of children

S63: In case of accident by inhalation: remove casualty to fresh air and keep at rest.