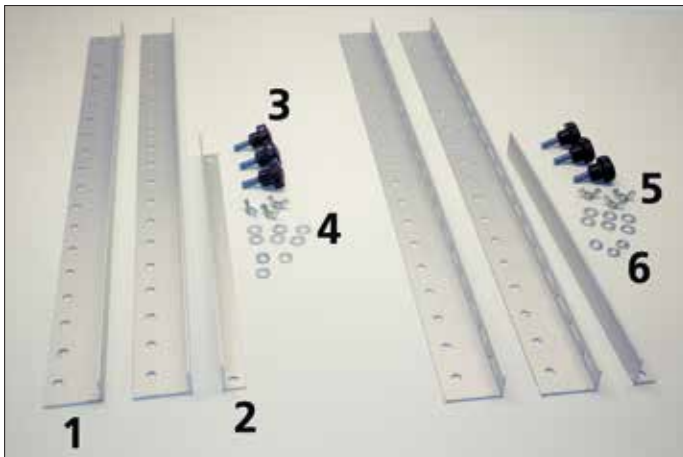


Support Structure Mono Axial Two

390856 | 01/2014



Bill of Materials:

- 4x rail (1)
- 2x sustainer (2)
- 6x wing screw (3)
- 12x washer (4)
- 6x wing nut (5)
- 6x snap ring (6)

Assembly of support structure 1

- 2 x rail
- 1 x sustainer
- 3 x wing screw
- 6 x washer
- 3 x wing nut
- 3 x snap ring

Step 1

Slip a washer on one of the wing nuts and stick the wing nut through rail and sustainer.



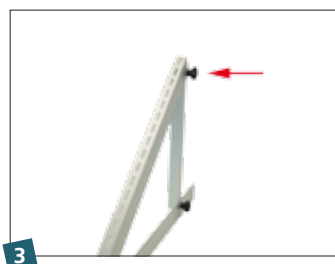
Step 2

Slip another washer, snap ring and wing nut on the wing screw and tighten the screw.



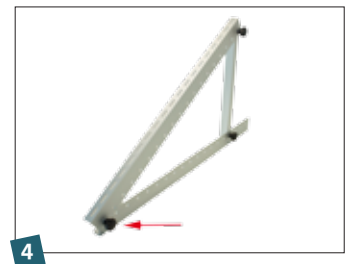
Step 3

Turn the rail upward and use a second rail to form a triangle. Tighten the rail to the sustainer as mentioned before.



Step 4

Screw the two sustainers together.

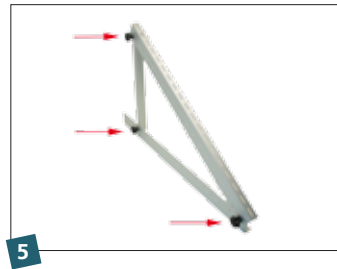


Montage Halterung 2

- 2 x rail
- 1 x sustainer
- 3 x wing screw
- 6 x washer
- 3 x wing nut
- 3 x snap ring

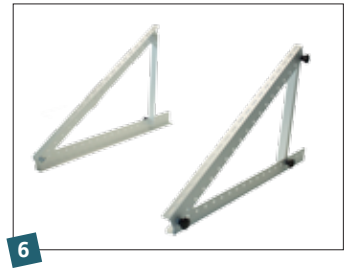
Step 5

Assemble the second support structure as before. Please observe to assemble side-invertedly.

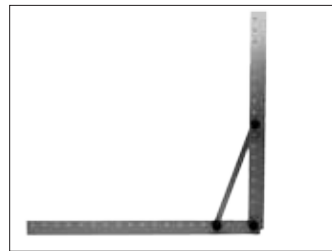


Step 6

Arrange the two sides in parallel and fix the solar module.



Various angular adjustments:



Adjustable from 0 – 90°